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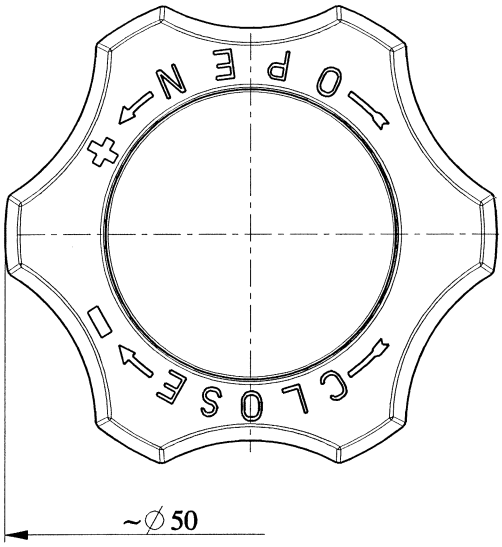

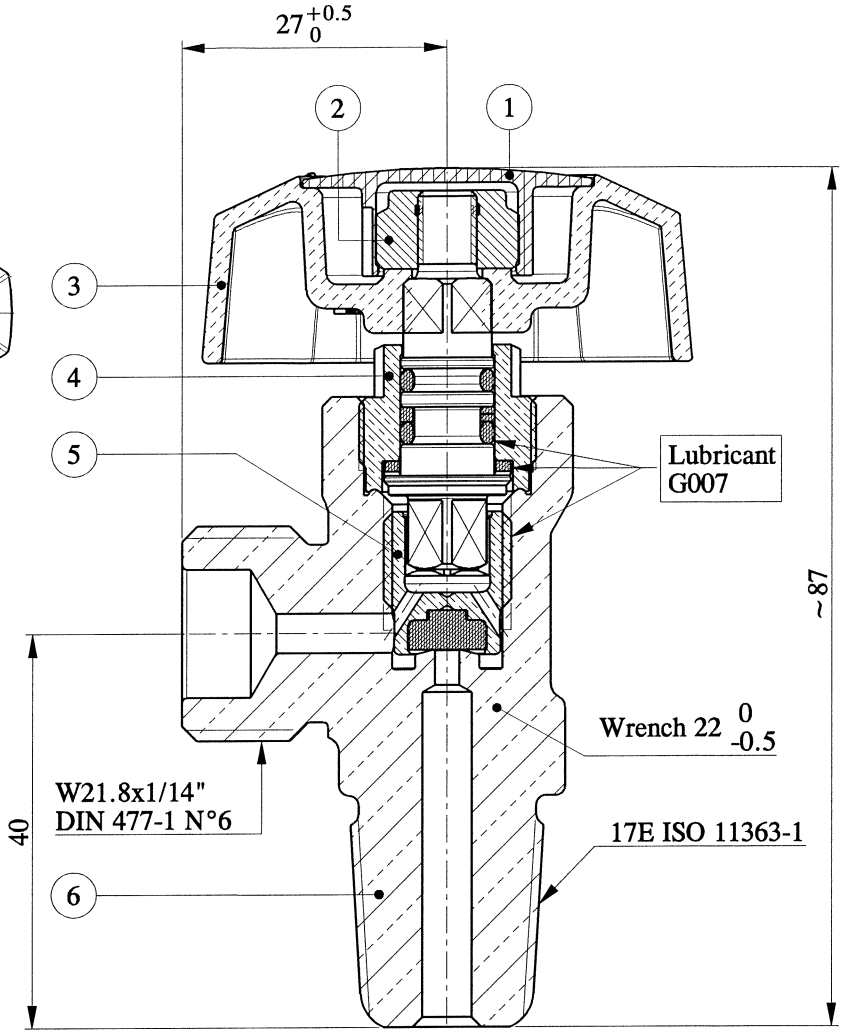

Markings:
- CAVAGNA GROUP symbol
- EU
- ISO V
- 17E
- D6 (as per draw 4001102662)
- Ar/He
-Year and Month of construction (Ex.2017/06)
- …. (Production order)
- □□□□ (see 2001101736)

Disegno valido per approvazione Cliente 12/10/2017

Technical information:

Temperature range: -40° +65°C
Gland nut closure torque: 70 - 85 Nm
Orifice: Ø2.5 mm.
W.P.: 200 bar

Materials:

Seat Pad: PA 66
Toroidal ring: EPDM
Antifriction ring: PA 66
Antiextrusion ring: PA 6

POS	DENOMINATION	Q.	MATERIAL	DRAW NR.
6	MIGNON Machined Body	1	Cu Zn40 Pb2 (CW617N) EN 12165	0171507763
5	Assembled piston	1	/	0379500043
4	Assembled spindle	1	/	1379500304
3	Handwheel Silver Grey for Mignon	1	EN AC-AlSi11Cu2(Fe) UNI EN 1706	0271103547
2	Special nut M6	1	X5CrNiMo1712 (1.4401 AISI316)	1071103446
1	Protection cap blue RAL5002	1	PA 6	1671101012

DESCRIPTION	K2009 Valve for Ar/He					
GEN. TOLL. ±/	GEN. FILL. R /	ANG. TOLL. ±/	DRAFT /	SCALE 1:1	SHEET 1 /1	
RESPONS.	DRAWN	ISSUE	MATERIAL			
DATE	13-07-17	13-07-17	/			
SIGNATURE	Belotti	Ragnoli				
ACTIVITY NUMBER	22752	PROJECT	22752	DRAW NUMBER		
ACTIVITY SIGN.	Treccani	REFERENCE	VGN1SAR002	VGO4SAR001		
ACTIVITY INDEX	A0	WEIGHT	0.275 Kg			

cavagna group pergola